

Model: VLMFNS

V-Opening : 150 – 400 mm

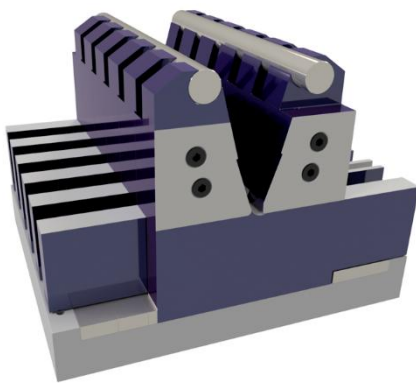
Radius bending rollers : 25 mm

Max. Load: at 90° - 450 T/Mtr.

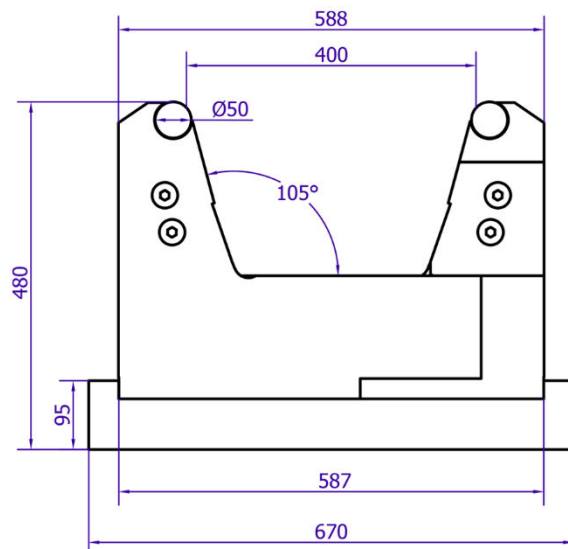
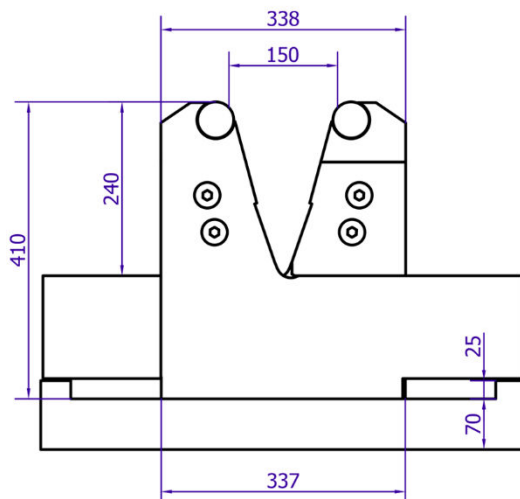
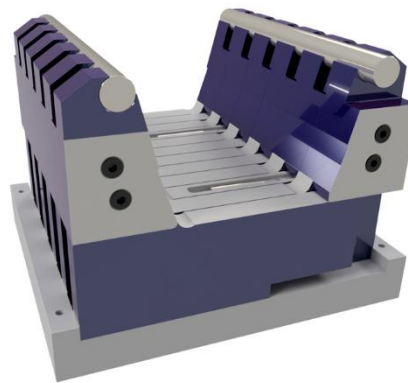
Operating angle: from 70° – 180° - Special depth for High strength material.

Die length: 600 mm

V: 150mm



V: 400mm



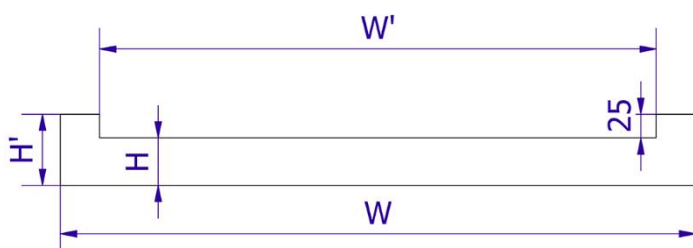
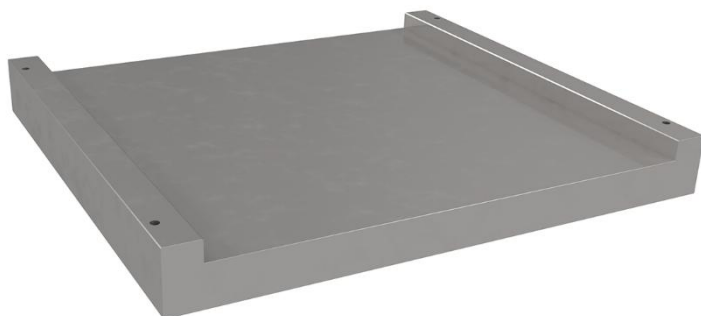
VLM bv

Address: Slingerweg 56, 3600 Genk, Belgium Phone: +32 89-492767 – Mobile: +32 471-113816

Email: info@vlmbv.com – Website : www.vlmbv.com

Warehouse address: Nijverheidslaan 1534, B-3660 Oudsbergen

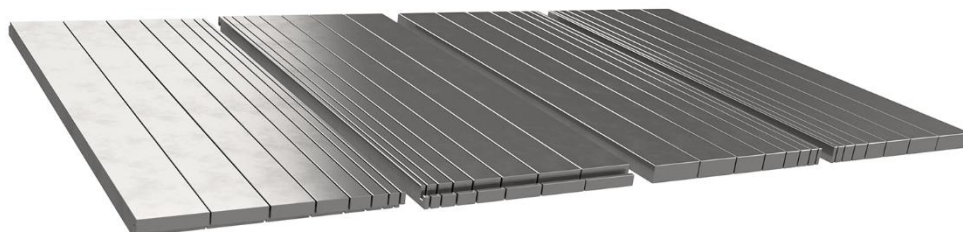
Bottom Holder:



W/W': 670mm/587

H/H': 70/95mm

Spacer Bars:



With Hook

SBDH – Hook system

H: 25mm

W: 5, 10, 15, 20, 30, 40, 50mm

Standard Lengths: 610, 1210, 1810mm

Other lengths on request.

Depending on total machine length.

Without hook

SBD – Without hook

H: 25mm

W: 5, 10, 15, 20, 30, 40, 50mm.

Standard Lengths: 600, 1200, 1800mm

Other lengths on request.

Depending on total machine length.

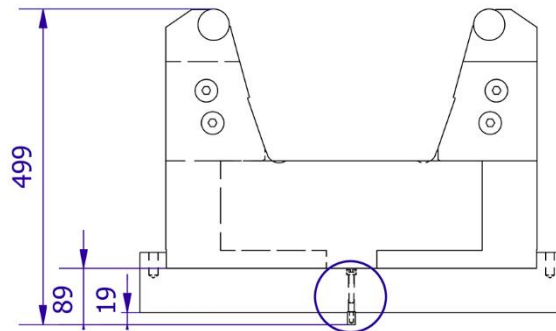
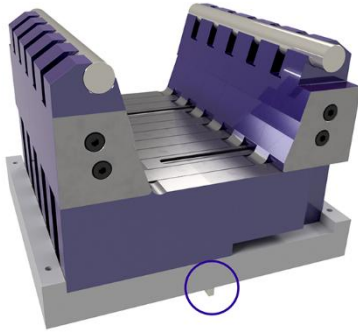
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Bottom holder with Tang:



Tang types available in lengths according to bottom holder length:

12,70 x 19,05- LVD
 13,00 x 22,00- Trumpf Bystronic, Wila, etc...
 40,00 x 20,00
 60,00 x 20,00- Amada, etc...
 90,00 x 20,00- Amada, etc...
 120,00 x 20,00

Other dimensions on request

Crowing/Table width minimum VLMFNS system:

Standard Bottom holder (H: 70/95mm): 300mm

Check always daylight and mounting possibilities of the press brake.

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