

Model: VLMBN

V-Opening : 25 – 125 mm

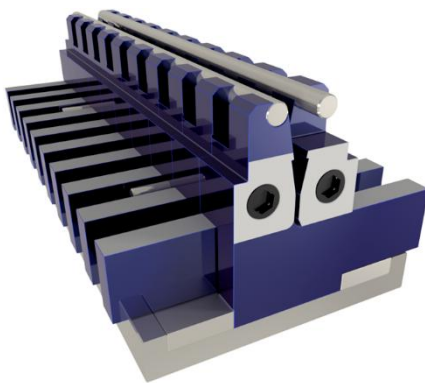
Radius bending rollers: 8 mm

Max. Load: at 90° - 175 T/Mtr.

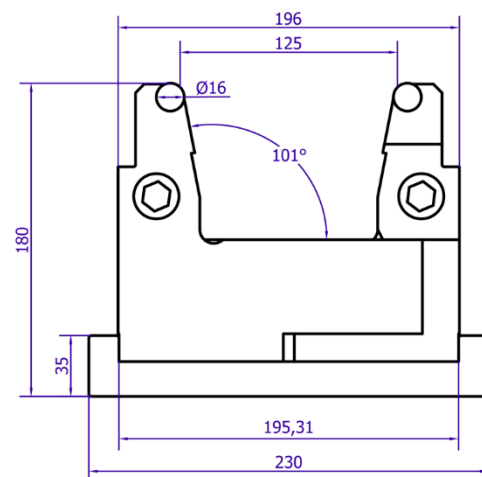
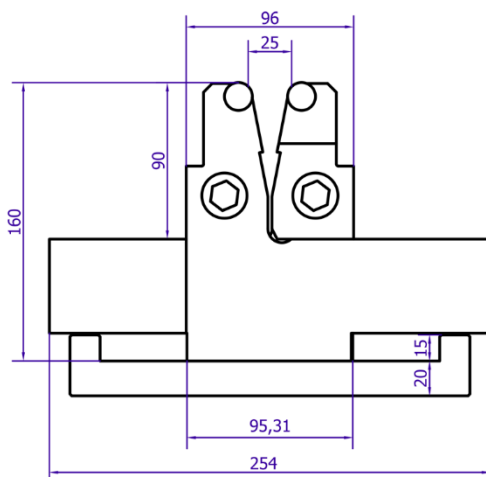
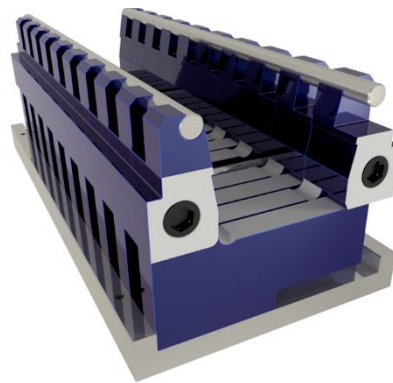
Operating angle: from 30° – 180°

Die length: 250, 500, 550, 1000 and 1050 mm

V: 25mm



V: 125mm



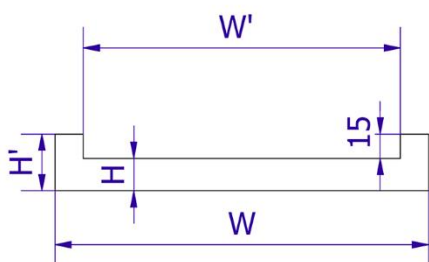
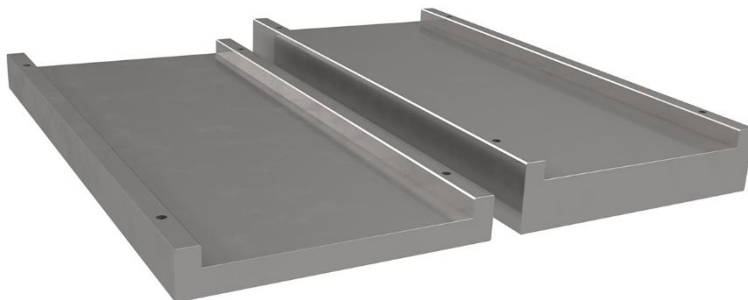
VLM bv

Address: Slingerweg 56, 3600 Genk, Belgium Phone: +32 89-492767 – Mobile: +32 471-113816

Email: info@vlmbv.com – Website : www.vlmbv.com

Warehouse address: Nijverheidslaan 1534, B-3660 Oudsbergen

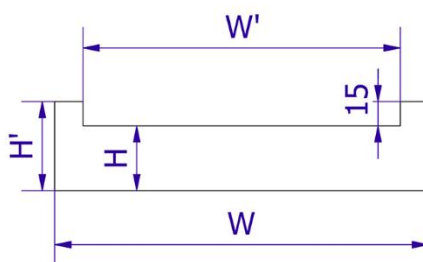
Bottom Holders:



Type A

W/W': 230mm/195,31

H/H': 20/35mm

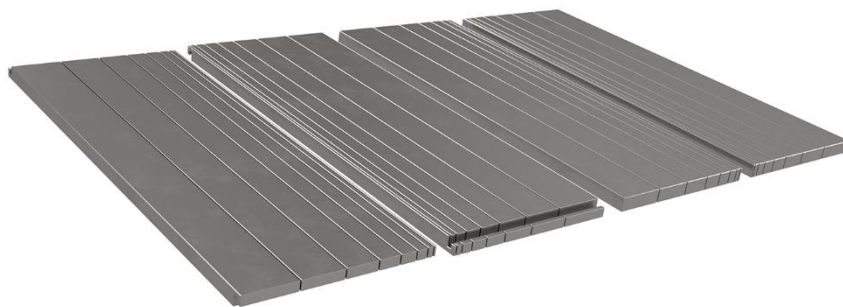


Type B

W/W': 230mm/195,31

H/H': 40/55mm

Spacer Bars:



With Hook

SBDH – Hook system

H: 15mm

W: 2, 5, 10, 15, 20, 30, 40, 50mm

Standard Lengths: 510, 1010, 2010mm

Other lengths on request.

Depending on total machine length.

Without hook

SBD – Without hook

H: 15mm

W: 2, 5, 10, 15, 20, 30, 40, 50mm.

Standard Lengths: 500, 1000, 2000mm

Other lengths on request.

Depending on total machine length.

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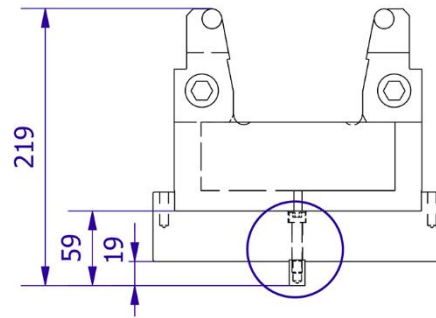
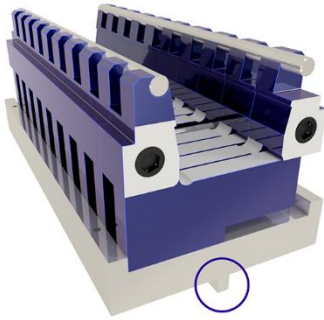
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Bottom holder with Tang:

For type A or type B bottom holders.



Tang types available in lengths according to bottom holder length:

12,70 x 19,05- LVD
 13,00 x 22,00- Trumpf Bystronic, Wila, etc...
 40,00 x 20,00
 60,00 x 20,00- Amada, etc...
 90,00 x 20,00- Amada, etc...
 120,00 x 20,00

Other dimensions on request

Crowing/Table width minimum VLMBN system:

Type A bottom holder (H: 20mm): 76mm

Type B bottom holder (H: 40mm): 40mm

Check always daylight and mounting possibilities of the press brake.

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